

Injection Velocity in Thin-Channel InAs HEMTs

Tae-Woo Kim and Jesús A. del Alamo

Microsystems Technology Laboratories (MTL),

Massachusetts Institute of Technology (MIT), Cambridge, MA 02139, USA, E-mail: twkim78@mit.edu

Abstract

We have experimentally extracted the virtual-source electron injection velocity in InAs HEMTs with a 5 nm thick channel. For long gate lengths, these devices exhibit noticeably worse injection velocity than thicker channel devices of a similar design. However, for very short gate lengths, as the devices approach the ballistic regime, the extracted injection velocity becomes rather independent of channel thickness. From these results, we can conclude that InAs-based QW-FETs with very thin channels have the potential of scaling to very short dimensions.

INTRODUCTION

As conventional Si CMOS scaling approaches the end of the roadmap, III-V based MOSFETs are seriously being considered as an alternative technology to continue Moore's law [1-2]. In the quest to map the potential of III-Vs for future CMOS applications, the High Electron Mobility Transistor (HEMT) has emerged as a valuable model system to understand relevant physics issues. Recently, the outstanding logic and high frequency characteristics of nanometer-scale InAs HEMTs have revealed the unique promise of this channel material for future quantum-well (QW) MOSFETs [3]-[5].

Scalability to 10 nm gate lengths, as needed in a future III-V CMOS technology, will require the use of an extremely thin channel, t_{ch} . As channel thickness scales down, carrier transport in the channel deteriorates, mainly as a consequence of increased carrier scattering [6]. This is a serious concern. Recently, we demonstrated InAs HEMTs with $t_{ch} = 5$ nm that exhibit excellent logic and high frequency performance and scalability down to 40 nm gate lengths [7]. These devices allow us to examine the impact of channel thickness scaling on the transport figure of merit that matters most for logic. This is the injection velocity at the virtual source, v_{inj} [8]. It is v_{inj} that determines the transistor drain current and its switching speed.

In this work, we have performed a rigorous extraction of the injection velocity in InAs HEMTs with a 5 nm thick channel and compared it with similar measurements on thicker channel ($t_{ch} = 10$ nm) devices [9]. Our results indicate that while the electron mobility degrades as the channel is thinned down, the injection velocity in very short devices is little affected. Our

findings suggest that ultra-thin InAs channel QW-FETs have the potential of scaling down to very short dimensions.

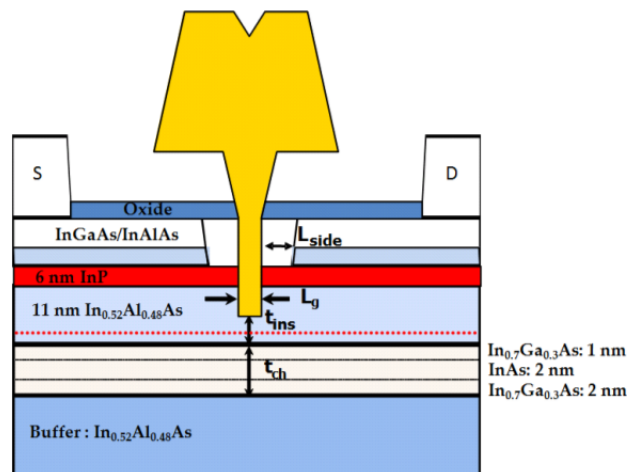


Fig. 1 Schematic diagram of thin-channel InAs HEMT [7]. The heterostructure features a 5 nm total channel thickness that includes a 2 nm InAs core channel layer.

DEVICE TECHNOLOGY

Fig. 1 shows a schematic cross sectional view of the devices studied in this work. The device heterostructure and the fabrication process were described in [7]. In essence, the channel consists of a multilayer structure with a 2 nm thick pure InAs core surrounded by a 1 nm $\text{In}_{0.7}\text{Ga}_{0.3}\text{As}$ top cladding and a 2 nm $\text{In}_{0.7}\text{Ga}_{0.3}\text{As}$ bottom cladding layer. In an

epi wafer with an identical heterostructure except for a simpler 10 nm InGaAs capping layer with $1 \times 10^{18} / \text{cm}^3$ Si doping, the Hall mobility and carrier density were 9,950 $\text{cm}^2/\text{V}\cdot\text{s}$ and $2.5 \times 10^{12} / \text{cm}^3$, respectively. This mobility is about 30% lower than the value obtained in a 10 nm thick channel InAs HEMT heterostructure with a 5 nm InAs core [9]. This is a manifestation of the increased carrier scattering that comes with channel thickness scaling [6]. In addition to the devices demonstrated in [7] featuring an InAlAs barrier thickness of 7 nm (measured by TEM), we have separately fabricated a new batch of devices with a thinner barrier estimated to be $t_{\text{ins}} = 3$ nm.

The measured transconductance (g_m) for devices with $L_g = 40$ nm is 1.6 S/mm for $t_{\text{ins}} = 3$ nm and 1.75 S/mm for $t_{\text{ins}} = 7$ nm at $V_{\text{DS}} = 0.5$ V. Also, the extracted R_s for $t_{\text{ins}} = 3$ nm is 0.275 Ohm-mm in contrast with 0.255 Ohm-mm for $t_{\text{ins}} = 7$ nm.

Fig. 2 shows typical subthreshold characteristics of $L_g = 40$ nm HEMTs of both types. The two devices exhibit excellent behavior, but as expected, the thinner insulator device shows distinct advantages. The $t_{\text{ins}} = 3$ nm device is enhancement-mode with $V_T = 0.11$ V defined at $I_D = 1$ mA/mm. A subthreshold swing of 65 and DIBL of 50 mV/V have been obtained in the $t_{\text{ins}} = 3$ nm device. For the $t_{\text{ins}} = 7$ nm device, these figures are 71 mV/dec and 65 mV/V, respectively. These are excellent results at this gate length.

For the microwave characteristics, values of $f_T = 465$ and $f_{\text{max}} = 315$ GHz have been obtained for the $t_{\text{ins}} = 3$ nm at $V_{\text{DS}} = 0.5$ V while values of $f_T = 432$ GHz and $f_{\text{max}} = 337$ GHz were obtained for the $t_{\text{ins}} = 7$ nm at $V_{\text{DS}} = 0.5$ V.

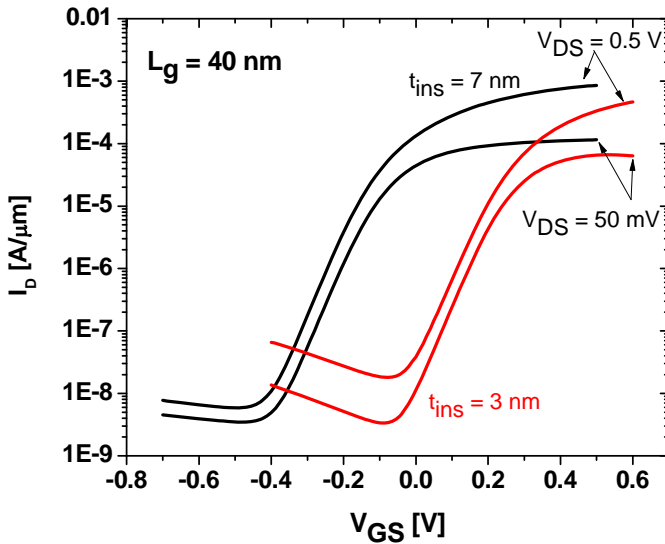


Fig. 2 Subthreshold characteristics of $L_g = 40$ nm InAs HEMTs with 3 nm and 7 nm insulator thickness and $t_{\text{ch}} = 5$ nm.

INJECTION VELOCITY

The normalized drain current (I_D) in an FET in saturation is given by the product of the areal charge density ($Q_{i_{\text{x0}}}$) and the electron velocity at the top of the energy barrier in the channel near the source [8]. This is the so called “virtual source”, v_{inj} . To extract the injection velocity, we follow the methodology described in [9]. In essence, we start by estimating $Q_{i_{\text{x0}}}$ and then v_{inj} is obtained from $v_{\text{inj}} = I_D / Q_{i_{\text{x0}}}$.

The first step is to obtain the total gate capacitance, $C_g = C_{\text{gs}} + C_{\text{gd}}$, from high frequency S-parameter measurements at various V_{GS} values and at $V_{\text{DS}} = 10$ mV. Next, we remove the parasitic portion of C_g by subtracting $C_g(V_{\text{GSi}} - V_T = -0.2 \text{ V})$. We do this in devices with different gate lengths, as shown in **Fig. 3** for the $t_{\text{ins}} = 3$ nm devices. From this, by plotting $C_g - C_g(V_{\text{GSi}} - V_T = -0.2 \text{ V})$ vs L_g at a fixed gate overdrive, we extract the intrinsic capacitance per unit area, C_{gi} . The slope of the linear dependence is C_{gi} . This is shown in **Fig. 4**. By integration, we obtain $Q_{i_{\text{x0}}}$. Both are shown in **Fig. 5** for the $t_{\text{ins}} = 3$ nm devices. This procedure requires the measurement of R_s and R_d .

From I-V measurements, we separately extract the intrinsic transfer characteristics at $V_{\text{DS}} = 0.5$ V. **Fig. 6** shows I_D as a function of intrinsic gate overdrive for $t_{\text{ins}} = 3$ nm devices. From the ratio of current to charge and after appropriately correcting for DIBL [9], we can finally extract the injection velocity.

Fig. 7 shows the extracted v_{inj} against $V_{\text{GSi}} - V_T$ for $t_{\text{ins}} = 3$ nm devices with L_g from 40 nm to 200 nm at $V_{\text{DS}} = 0.5$ V. We observe a general increase of v_{inj} as L_g is decreased suggesting the existence of some scattering in this gate length regime. At $L_g = 40$ nm, the peak injection velocity is 3.3×10^7 cm/s.

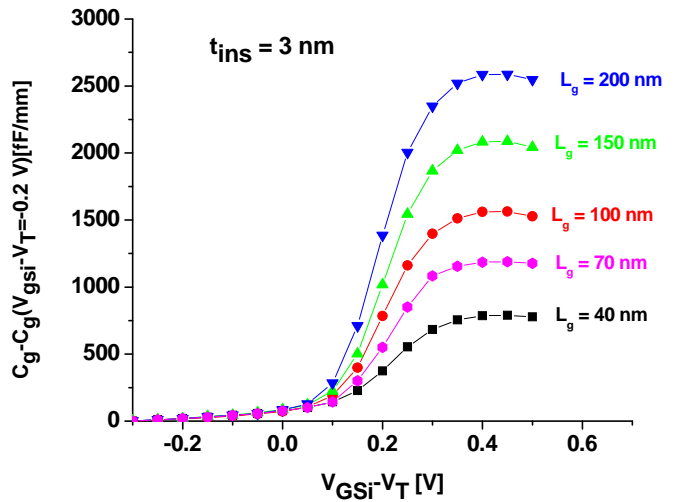


Fig. 3 Measured gate capacitance (C_g) as a function of gate overdrive ($V_{\text{GSi}} - V_T$) for $t_{\text{ins}} = 3$ nm InAs HEMTs at $V_{\text{DS}} = 10$ mV.

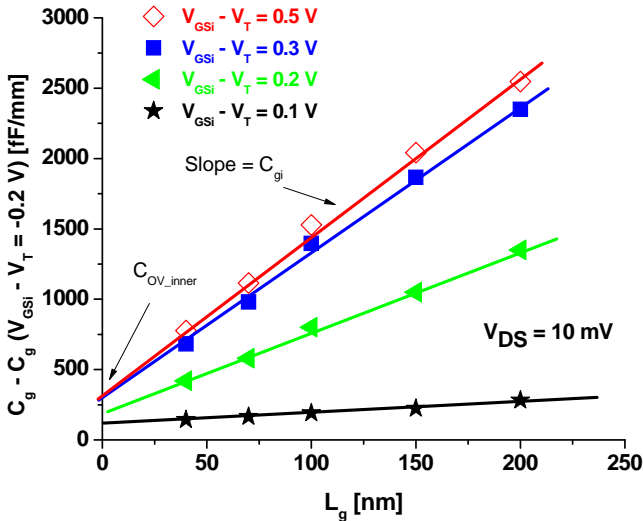


Fig. 4 Gate capacitance ($C_g - C_g(V_{GSi} - V_T = -0.2 \text{ V})$) as a function of L_g for different values of gate overdrive at $V_{DS} = 10 \text{ mV}$ for $t_{ins} = 3 \text{ nm}$.

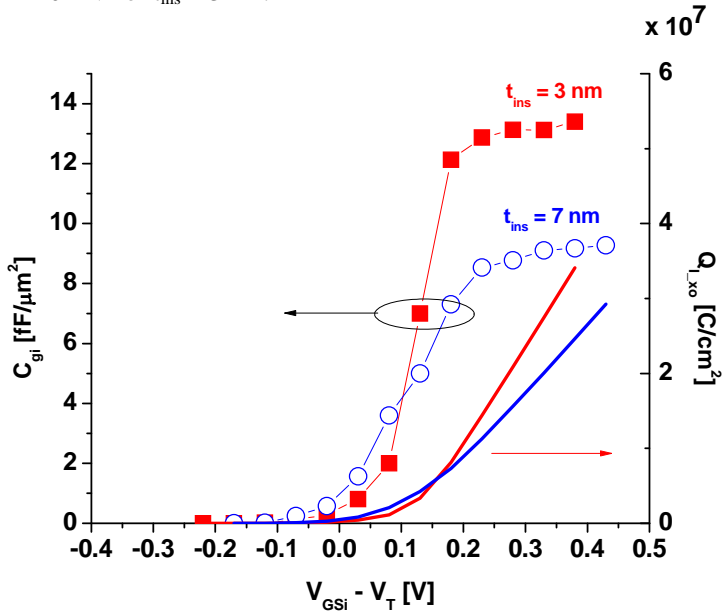


Fig. 5 Extracted intrinsic gate capacitance C_{gi} as a function of $V_{GSi} - V_T$ at $V_{DS} = 10 \text{ mV}$ for $t_{ins} = 3 \text{ nm}$ and 7 nm devices. The integral of C_{gi} provides $Q_{i,xo}$.

Fig. 8 shows similar data for devices with $t_{ins} = 7 \text{ nm}$. The general trends are similar with the peak v_{inj} being $2.8 \times 10^7 \text{ cm/s}$. The decrease in injection velocity for a thicker barrier design is probably a consequence of a lower electron concentration and worse short-channel effects which are known to impact the velocity. This is also consistent with f_T measurements.

Fig. 9 shows extracted injection velocity against $V_{GSi} - V_T$ at different values of V_{DS} for a 40 nm device with $t_{ins} = 7 \text{ nm}$. We observe a general decrease of v_{inj} as V_{DS} decreases or $V_{GSi} - V_T$ increases beyond a certain point as the device enters the linear regime.

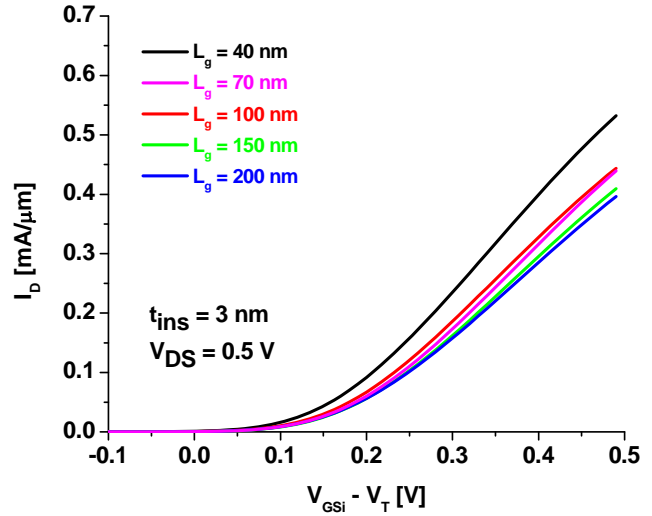


Fig. 6 Typical transfer characteristics for $t_{ins} = 3 \text{ nm}$ HEMTs of different gate lengths as a function of gate overdrive at $V_{DS} = 0.5 \text{ V}$.

Fig. 10 summarizes the peak velocities as a function of L_g obtained at $V_{DS} = 0.5 \text{ V}$ and compares them with results obtained in [9] for thicker channel InAs HEMTs with $t_{ins} = 4 \text{ nm}$. For long gate lengths, the InAs thin channel devices exhibit significantly worse injection velocity than the thicker channel InAs devices of about the same t_{ins} [9]. This is a consequence of the increased scattering as manifested in the reduced mobility. However, for very short gate lengths and for devices with about the same barrier thickness, as the devices become nearly fully ballistic, their injection velocities converge regardless of mobility. This is to be expected since for short enough devices, electron velocity reflects the band structure and is less affected by scattering.

This results are important because they suggest that very thin channel device designs offer the potential of scaling to very short dimensions without degradation in their transport characteristics.

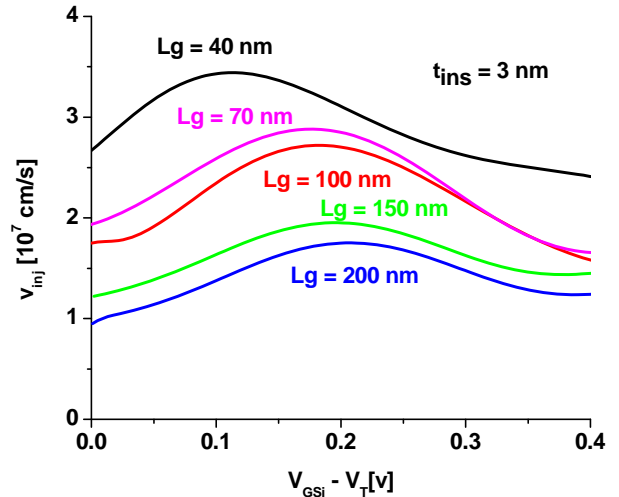


Fig. 7 Extracted v_{inj} as a function of $V_{GSi} - V_T$ for devices with different values of L_g for $t_{ins} = 3 \text{ nm}$ at $V_{DS} = 0.5 \text{ V}$.

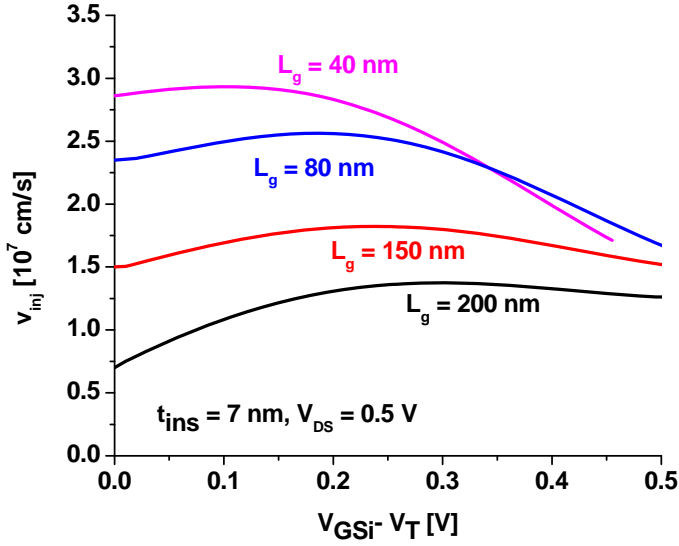


Fig. 8 Extracted v_{inj} as a function of $V_{GSi} - V_T$ for devices with different values of L_g for $t_{ins} = 7$ nm devices at $V_{DS} = 0.5$ V.

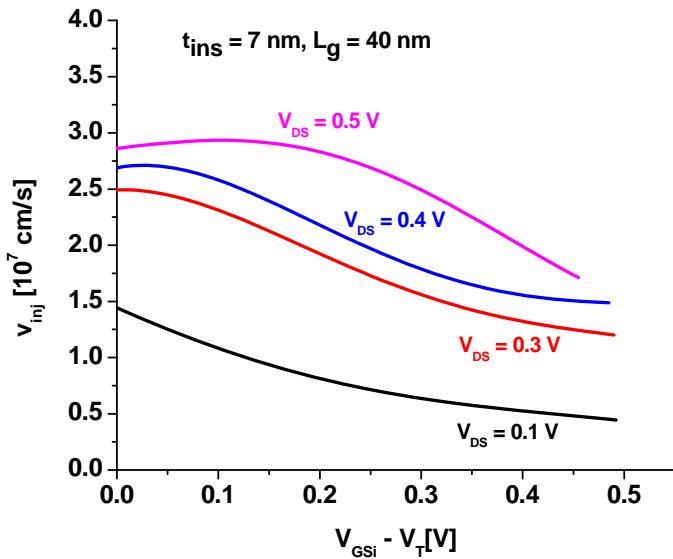


Fig. 9 Extracted v_{inj} as a function of $V_{GSi} - V_T$ for a device with $L_g = 40$ nm and $t_{ins} = 7$ nm, at different values of V_{DS} .

CONCLUSION

We have performed a rigorous extraction of the injection velocity in thin-channel InAs HEMTs. Although the electron mobility degrades in thin channels, the injection velocity does so much less. In a $L_g = 40$ nm gate HEMT with a 5 nm thin InAs channel, we have measured an injection velocity of 3.3×10^7 cm/s. This works suggest that InAs-based thin channel QW-FETs have the potential of scaling to very short dimensions.

REFERENCES

- [1] R. Chau et al., IEEE Trans. Nanotech., Vol. 4, p. 153, 2005.
- [2] D.-H. Kim et al., IEEE TED, Vol. 55, p. 2546, 2008.
- [3] M. Radosavljevic, et al., IEDM, p. 319, 2009.
- [4] D.-H. Kim et al., IEDM, p. 146, 2008.
- [5] D.-H. Kim et al., EDL, Vol. 31, p. 806, 2010
- [6] G. Meneghesso et al., IEEE TED, Vol. 46, p. 2, 1999.
- [7] T.-W. Kim et al., IPRM, p. 496, 2010.
- [8] D.A. Antoniadis et al., IBM J. Res. & Dev., Vol. 50, p. 363, 2006.
- [9] D.-H. Kim et al., IEDM, p. 861, 2009.

ACKNOWLEDGEMENTS

This work was sponsored by Intel Corporation and FCRP-MSD at MIT. Device fabrication took place at the facilities of the Microsystems Technology Laboratories (MTL), the Scanning Electron Beam Lithography (SEBL) and the Nano-Structures Laboratory (NSL) at MIT. Authors would like to thank to Dr. Dae-Hyun Kim for useful discussions.

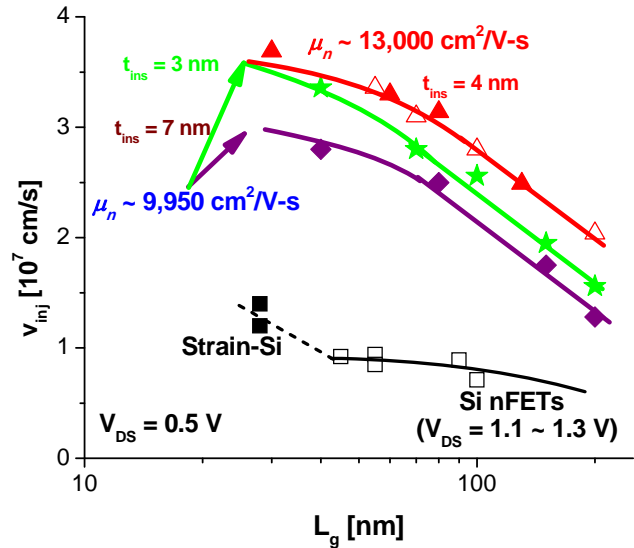


Fig. 10 Extracted v_{inj} vs. L_g for various InAs HEMTs with different channel and barrier thickness at $V_{DS} = 0.5$ V, together with those of advanced Si nFETs at $V_{DS} = 1.1 \sim 1.3$ V.